INDUST TAL USER INSPECTION CHECKI T

1. Industry Name/ID#	: Sapa Extruder,	Inc.
2.Site Address(s):	330 Elmwood Drive, Mount	ain Top, PA
3.MailingAddress:		
5. Title: Pre-T	reatment Coordinato:	r
6.Telephone Number:	570-474-5935 ext. 2	203

7.Contact(2): Michae	el Ernest	
8 Title Plant Man	nager	
3.Title: Plant Manager		
9.Telephone Number:	570-474-5935 ext. 2	248
Credentials presented to whom ?		
Inspector(s)/Participant(s):		
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Name	Agency/Company	Telephone Number
Garth Connor	EPA	215-814-3209
Alex Patterson	Sapa	570-474-5935
Matt Sullivan		

POTW: Mountain Top Joint Sewer Authority Permit No. N/A

Inspection Date: May 24, 2017

A.	GENERAL INFORMATION
1.	Why was IU selected for site visit?
	Periodic visit, not to assess a reported problem or issue.
2.	General Description of Processes and Products.
	The Facility does extrusion and anodizing of aluminum.
3.	a. Categorical Industry ? Yes No _X
	b. Category(s):
Subc	ategory(s):
	Regulatory New Source Date
	c. New Source ? Yes No X
	d. List of categorical processes
	N/A, SIC code is 3354 (extrusion of aluminum products)
	e. List other operations producing wastewater.
	Facility has a wash-line which produces wastewater, and a cooling tank.
	It produces about 35,000 gallons of wastewater per day.
4.	Are any alternates to effluent monitoring conducted? (e.g., TTO/TOMP requirements)? Yes No X
	Describe: Oil & grease are monitored as a TTO alternative.
5. Proce	Provide production rates for all processes subject to production based standards. Production Rate Used Production Rate
	for calculating Limits Last 12 Months

6.	Any anticipated changes in processes or production rates?
	Yes No X If yes, describesteady, not changing.
7.	SHIFT INFORMATION
	Novel Pour
	No. of Employees Hours Work Days
Shift	t 1: largest shift is from 7 AM to 3 PM.
Shift	t 3: 1: A total of 250 employees on all three shifts.
Tota.	1: A total of 250 employees on all three shirts.
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	Is production seasonal? Yes No _X yes, describe
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В.	CHARACTERIZATION OF WASTEWATER DISCHARGES
1.	Describe time of day discharge to sewer occurs.
	Discharge is constant but is not 24 hours per day.
•	And discharges seesenal? Yes No. V
2.	Are discharges seasonal? Yes No X
If y	yes, describe
3.	Attach a block flow diagram of manufacturing process, chemical storage area, and wastewater generated. Identify
all	
	regulated, unregulated and dilution wastewater discharges.
of	Include sampling location, discharge flow rates and method
	disposal.* Note any recent changes.
* Dis	sposal Method
	Continuous discharge to sanitary
	Not discharged or disposed
	Batch discharge to sanitary sewer
	Hauled as hazardous waste Other disposal - not to sanitary sewer
	Hauled as nonhazardous waste

C.	PRETREATMENT FACILITY
1.	Pretreatment installed ? Yes X No
2.	Attach a schematic of the pretreatment facility (include all units and sludge storage)
3.	Briefly describe treatment processes and operation.
	Facility has 3 mixing tanks, and does pH adjustment.
	Staff also add in a polymer to precipitate solids,
filt	And have a clarifier and the solids are pumped out to a ter.
4.	Describe sludge storage and disposal method.
	Solids are filter-pressed, dried and shipped to a nearby landfill.
5.	Describe appearance of effluent at time of inspection.
	Clear, pre-treatment system was working properly.
D.	SELF MONITORING
1.	Does facility have a sampling plan or protocol including use of 40 C.F.R. Part 136 techniques (obtain copy)?
	Yes X No
2.	Is sampling location (B.3) the same as in control mechanism? Yes X No
	If no explain

3.	Is this sampling location permanently identified by a sign, painted number or other means? Yes X No
4.	Is this sampling location appropriate? Yes X No
	If no, explain
5.	Is this sampling location shown on the chain of custody form? Yes X No
6.	Are any parameters monitored by approved methods more frequently than required at permitted sampling location?
	Yes X No
	If yes, are all results submitted to the Control Authority?
	Yes X No (Results sent electronically to POTW)
7.	Does facility resample and report within 30 days of discovering a violation ? Yes X No
8.	Are sampling records maintained on site ? Yes X No
	For how long? Indefinitely, records aren't ever discarded.
9.	a. Is flow determined as required by permit?
	Yes X No
	b. How is flow determined (i.e., estimated or measured)?
	Ultrasonic Flow meter records the actual flow. c. Is flow measurement location appropriate?
	Yes X No
	d. Is flow measurement device calibrated?
	Yes X No N/A How often ? 1/month
10.	Does the facility have an operators manual for its pH meter? Yes X No

11.	Does the facility do proper 2-point calibration of its pH meter in accordance with the operator's manual?
	Yes X No
12.	Is other monitoring equipment (e.g. DO meter) calibrated?
	Yes No N/A X How often ?
13.	Is sampling and analysis done in-house or by contract?
	Contractor, Hawk Mountain Labs does the analysis
14.	Is QA/QC program for sampling \underline{and} analysis adequate? (obtain copy of plan if available)
	Yes <u>X</u> No If no, explain
15.	Describe any deficiencies in the self- monitoring program.
	None, an excellent program.
	None, an excellent program.
	None, an excellent program. HAZARDOUS WASTE MANAGEMENT
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F.	SPILL PREVENTION
1.	a. Has the facility had any spills or been responsible for slug loads ?
	Yes No X Unknown N/A
	b. If yes, was POTW notified ?
	Yes No Unknown N/A X
2.	Does the facility have spill notification procedures posted ?
	Yes X No Unknown N/A
3.	Has the facility evaluated its need for a spill prevention plan at least every two years? Yes X No
	If yes, was it determined that they needed one?
	Yes X No
4.	Does the IU have a spill prevention (SP) plan to address spills to the POTW?
	Yes X No Unknown N/A
5.	Did the IU follow procedures outlined in the spill plan at the time of spills?
	Yes No Unknown N/A _X
6.	Were procedures effective in containing spill ?
	Yes No Unknown N/A X
7.	Is the facility keeping records of spill events ?
	Yes X No Unknown N/A

Have there been any changes in spill procedures recently ?

Describe:

Yes ____ No _X Unknown ___ N/A ___

	General Comments:	
	RECORDKEEPING REVIEW (based on inspector's observations) (indicate Y (in file) or N (not in file))	
	Current IU control mechanism ?	_Y_
	Notices and correspondence with control authority including:	
	a. Self monitoring report transmittals ?	_Y_
	b. BMR if required?	N/A
	c. Other ?	_Y_
	Do sampling records include:	
	a. Date of sampling event ?	<u>Y</u>
	b. Time of sampling event ?	<u>Y</u>
ç	c. Name of sampling person and affiliation ?	<u>Y</u>
	d. Sample collection method ?	<u>Y</u>
	e. Method of sample preservation ?	<u>Y</u>
	f. Description of sample location ?	<u>Y</u>
	g. Name of person conducting analysis ?	<u>Y</u>
	h. Date of analysis ?	_Y_
	i. Time of analysis, if applicable (i.e., BOD, Cr^{+6})? j. Sample analyses method ?	<u>Y</u>
Ι	s type of sample as specified in control mechanism ?	<u>Y</u>
	re all parameters monitored at the required frequency ? Note any discrepencies in section K.	_Y_
	Analytical results ?	<u>Y</u>
	a. Are all monitoring results sent to the Control	

	Authority ?	<u>Y</u>
	b. Copies to POTW? (Electronic)	Y
8.	Appropriate production records for production based standards ?	Y
9.	Documentation of flow rates and volumes ?	_Y_
10.	Are records maintained at least 3 years ?	_Y_
Н.	EPA SAMPLING	
1. W	Nere samples taken? Yes No _X	
	If yes, attach sample results.	
2. D	Describe sampling location, method & time.	
	N/A	
2000		
I.	STORMWATER	
1.	Does facility have a stormwater permit? Yes X No _	
	If yes, describe what type of permit along with issuance and expiration dates	
	PADEP staff in the Scranton-Wilkes Barre office issued the facility a NPDES permit just for storm water.	<u> </u>
2.	Does facility have a stormwater pollution prevention plan	1?
	Yes X No	
3.	Describe any BMP's that the facility is currently implementing	
	Facility staff sweep parking lot frequently to prevent small pieces of aluminum from washing offsite via storm water runoff. There is a retention pond.	_

J.	CURRENT COMPLIANCE STATUS
1.	Indicate compliance status with:
	a. effluent limits <u>in-compliance</u>
	b. monitoringin-compliance
	c. recordkeeping/reportingin-compliance
2.	Describe compliance related problems noted during inspection
	None, facility seemed well run, and overall had good
	house-keeping.

K.

OTHER COMMENTS